

Multidisciplinary System Design Optimization (MSDO)

Structural Optimization & Design Space Optimization

Lecture 18
April 7, 2004

Il Yong Kim

I. Structural Optimization

II. Integrated Structural Optimization

III. Design Space Optimization

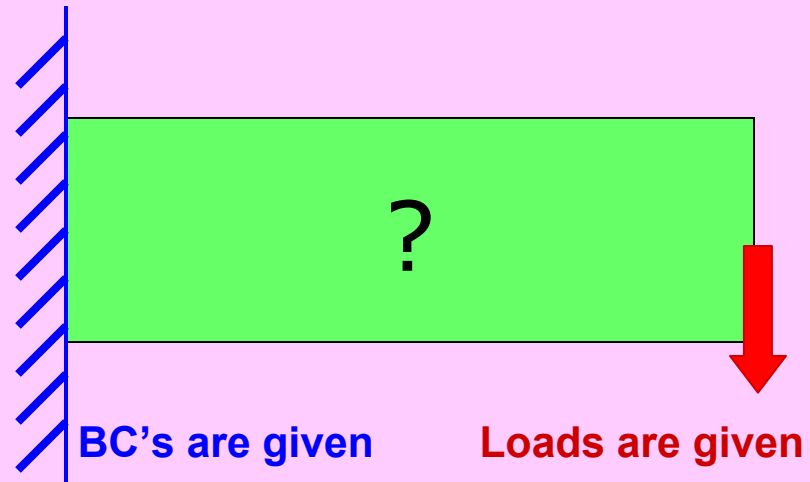
*** Definition**

- **An automated synthesis of a mechanical component based on structural properties.**

- **A method that automatically generates a mechanical component design that exhibits optimal structural performance.**

$$\begin{aligned} &\text{minimize } f(\mathbf{x}) \\ &\text{subject to } g(\mathbf{x}) \leq 0 \\ & \quad h(\mathbf{x}) = 0 \\ & \quad \mathbf{x} \in \mathcal{S} \end{aligned}$$

Typically, FEM is used.



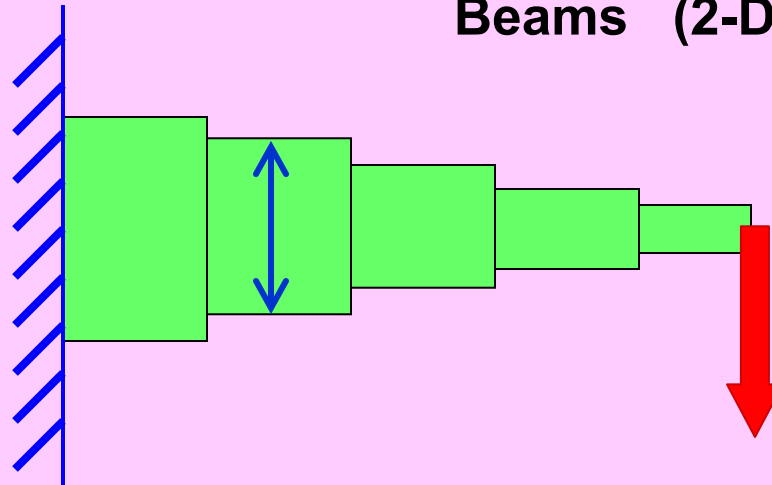
<Q> **How to represent the structure? or**
Which type of design variables to use?

- <A>
- (1) Size Optimization
 - (2) Shape Optimization
 - (3) Topology Optimization

$$\begin{aligned} &\text{min compliance} \\ &\text{s.t. } m \leq m_c \end{aligned}$$

Beams (2-Dim)

$$\begin{aligned} &\text{minimize } f(\mathbf{x}) \\ &\text{subject to } g(\mathbf{x}) \leq 0 \\ &h(\mathbf{x}) = 0 \\ &\mathbf{x} \in \mathcal{S} \end{aligned}$$

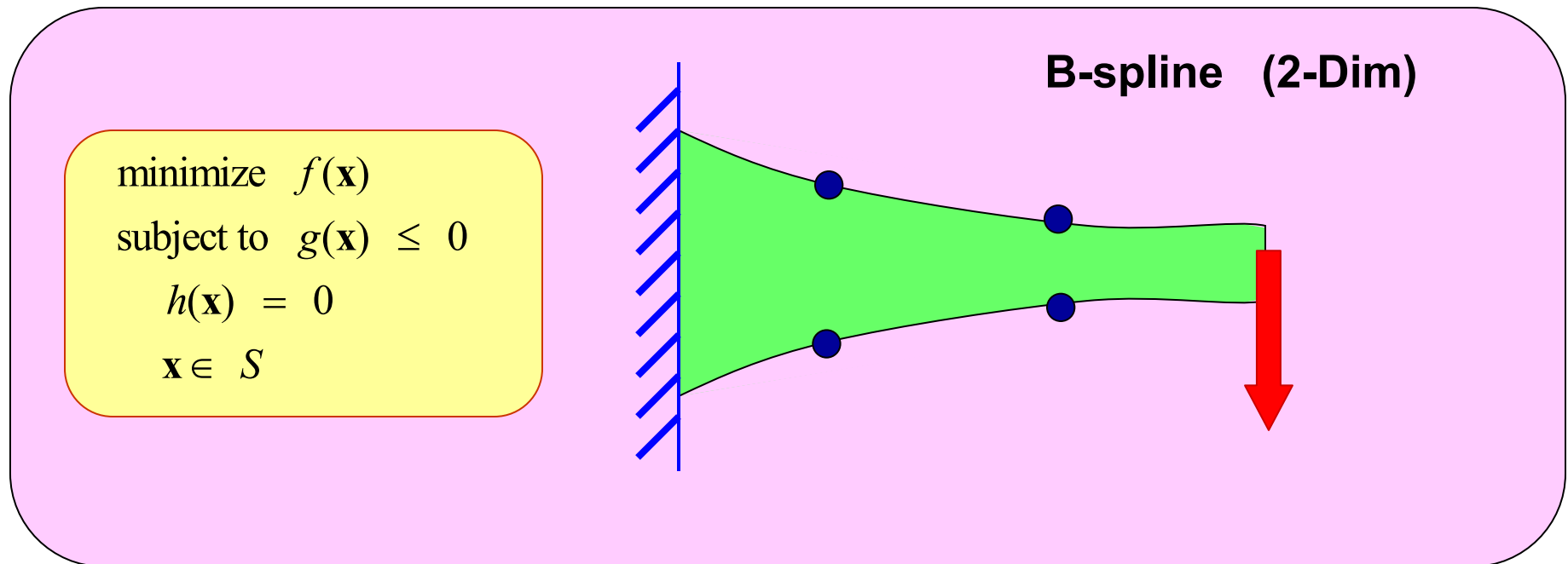


- **Design variables (\mathbf{x})**
 \mathbf{x} : thickness of each beam
- **Number of design variables (ndv)**
ndv = 5

$f(\mathbf{x})$: compliance

$g(\mathbf{x})$: mass

$h(\mathbf{x})$: state equation



- **Design variables (\mathbf{x})**

\mathbf{x} : control points of the B-spline
(position of control points)

$f(\mathbf{x})$: compliance

$g(\mathbf{x})$: mass

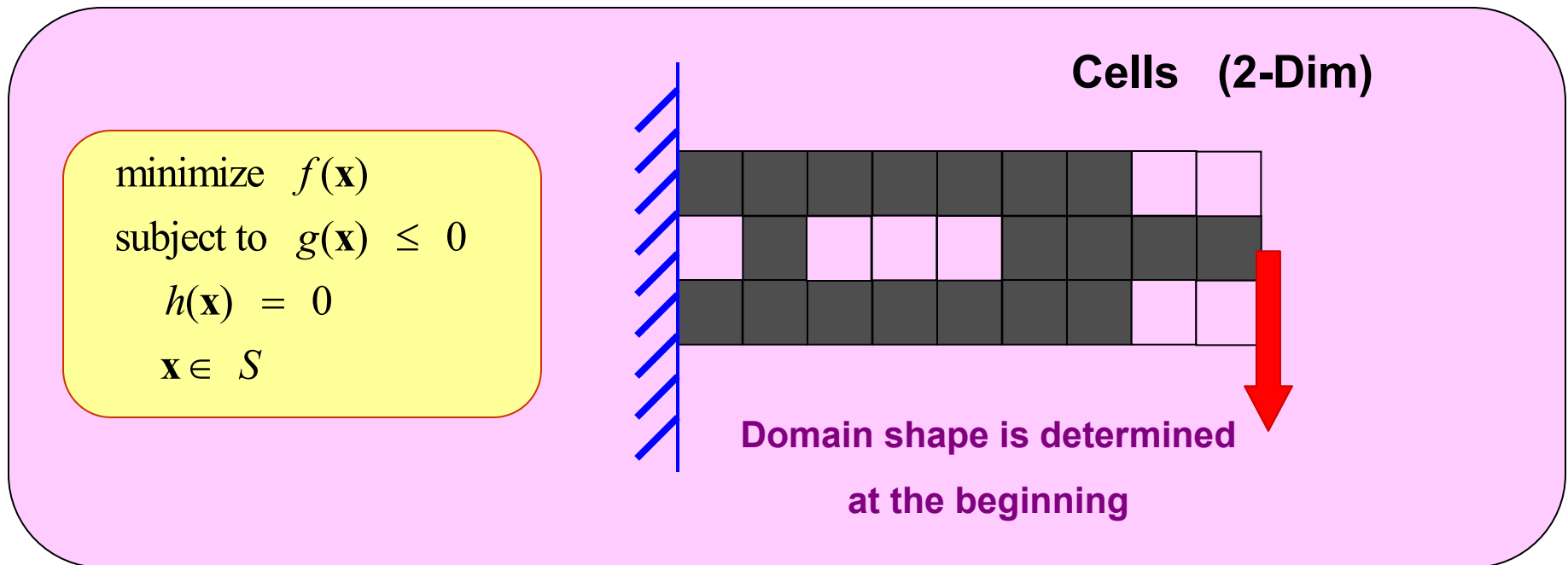
$h(\mathbf{x})$: state equation

- **Number of design variables (ndv)**

ndv = 8

MIT **esd** Topology Optimization Example

16.888
ESD.77




minimize $f(\mathbf{x})$

subject to $g(\mathbf{x}) \leq 0$

$h(\mathbf{x}) = 0$

$\mathbf{x} \in \mathcal{S}$

- **Design variables (\mathbf{x})**

\mathbf{x} : density of each cell 
($0 \leq \rho \leq 1$)

- **Number of design variables (ndv)**

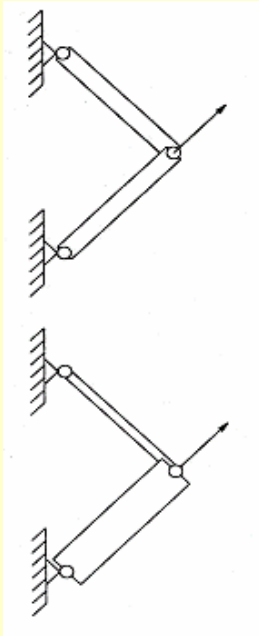
ndv = 27

$f(\mathbf{x})$: compliance

$g(\mathbf{x})$: mass

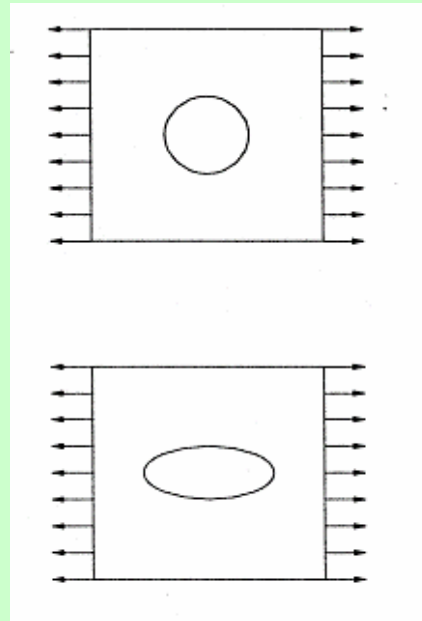
$h(\mathbf{x})$: state equation

Size optimization



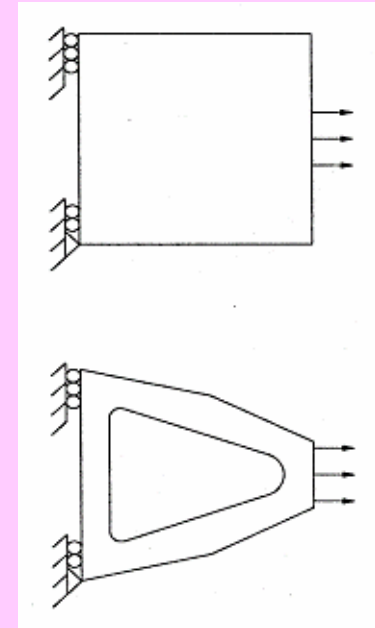
- Shape
 - Topology
- } are given
- Optimize cross sections

Shape optimization



- Topology is given
- Optimize boundary shape

Topology optimization

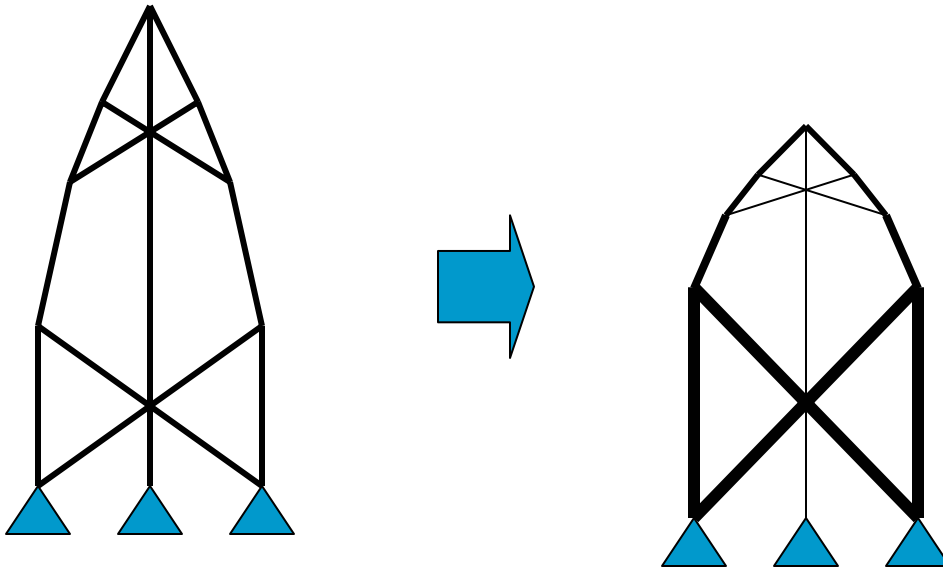


- Optimize topology

- Simplest method
- Changes dimension of the component and cross sections
- Applied to the design of truss structures

Schmit (1960)

- General approach to structural optimization
- Coupling FEA & NL math. Programming



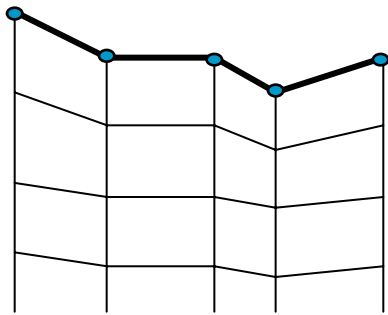
- * Changed
 - Length of the members
 - Thickness of the members
- * Unchanged
 - Layout of the structure

Ndv: 10~100

- Design variables control the shape
- Size optimization is a special case of shape optimization
- Various approaches to represent the shape

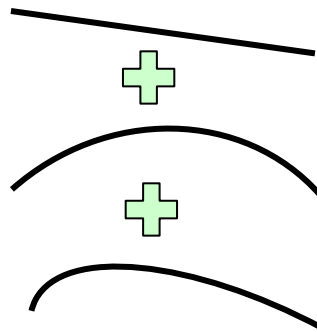
Zolesio (1981), Haug and Choi et al. (1986) – Univ. of Iowa

- A general method of shape sensitivity analysis using the material derivative method & adjoint variable method



Nodal positions

(when the FEM is used)



Basis functions

$$\sum_{i=1}^n \alpha_i \phi_i(x, y, z)$$



B-spline
(control points)

Radius of a circle
Ellipsoid
Bezier curve
Etc...

Ndv: 10~100

(1) The evolutionary method

Xie and Steven (1993)

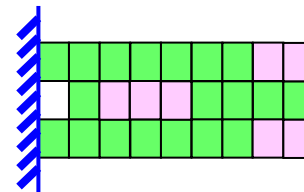
(2) The homogenization method

Bendsoe and Kikuchi (1988) – Univ. of Michigan

(3) Density approach

Yang and Chuang (1994)

* cell-based approach

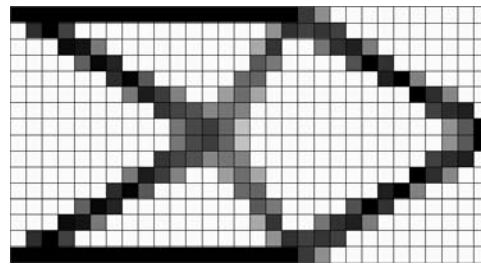


$N_{dv} > 1000$

❖ Homogenization method / Density approach

- (1) Design variables: **density** of each cell
- (2) The constitutive equation is expressed in terms of **Young's modulus**

$$\int_{\Omega} \sigma^{ij}(z) \varepsilon^{ij}(\bar{z}) d\Omega = \int_{\Gamma} F^i \bar{z}^i d\Gamma \quad \forall \bar{z} \in Z_{adm}$$



How to define the relation between the density and Young's modulus?

ρ ? E

❖ Homogenization method

- Infinitely many micro cells with voids
- The porosity of this material is optimized using an optimality criterion procedure
- Each material may have different void size and orientation

❖ Homogenization method

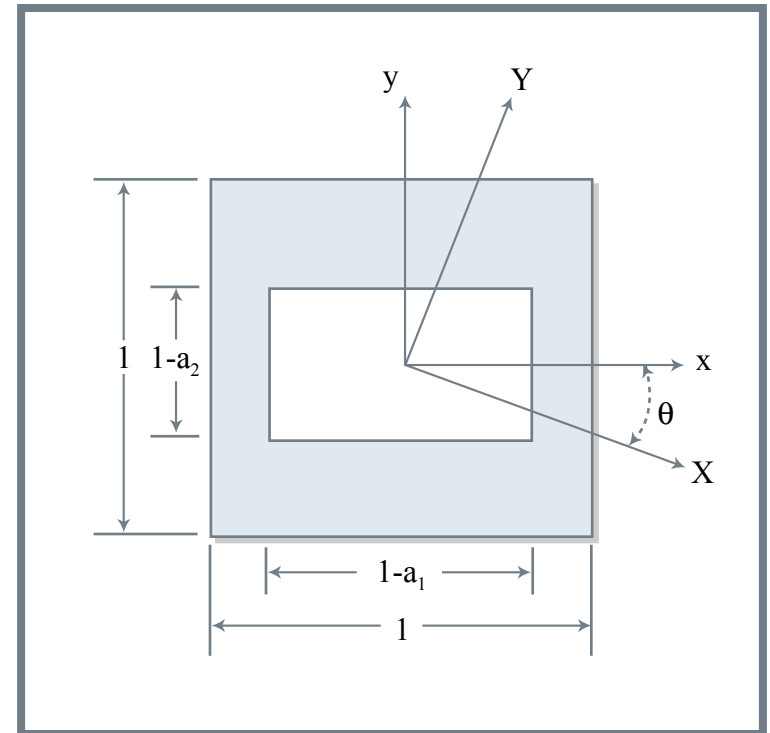
- Relationship between density and elastic modulus
- Design variables : a_1, a_2, θ

For 2-D elastic problem,

$$\text{Solid part area : } \Omega_s = \int_{\Omega} (1 - a_1 a_2) d\Omega$$

$$\begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \sigma_{12} \end{Bmatrix} = \begin{bmatrix} D_{11} & D_{12} & 0 \\ D_{12} & D_{22} & 0 \\ 0 & 0 & D_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \varepsilon_{12} \end{Bmatrix}$$

$$D = D(a_1, a_2, \theta)$$



* Review papers : Hassani B and Hinton E (1998)

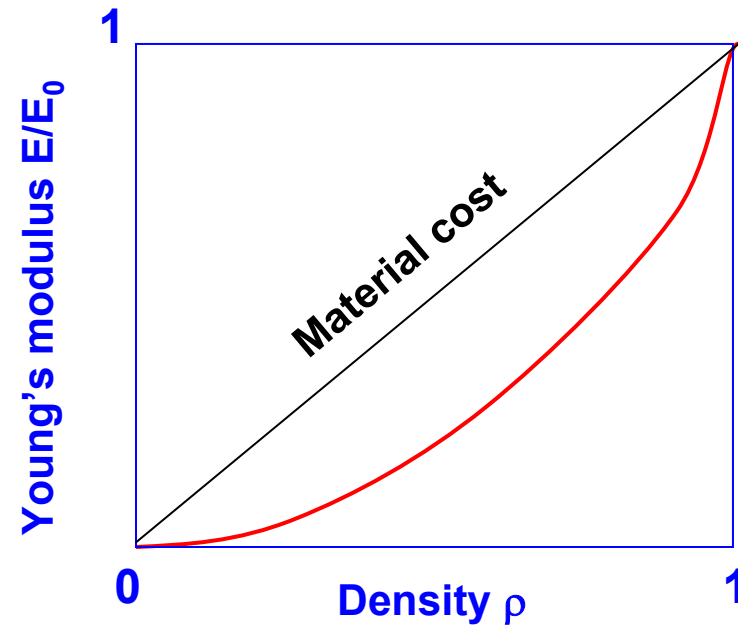
❖ Density approach

Artificial material

- Design variable : density

Low computational cost

Simple in its idea



$$E = \rho^n E_0, \quad 0 \leq \rho \leq 1$$

I. Structural Optimization

II. Integrated Structural Optimization

III. Design Space Optimization

❖ Motivation

1. Shape optimization

- Small number of design variables
- Smooth definite results
- Topology remains unchanged (Cannot make holes in the design domain)

2. Topology optimization

- Extremely large number of design variables
- Non smooth indefinite results
- Intermediate “densities” between void and full material
⇒ unrealistic

→ Integrate shape optimization and topology optimization

❖ On CAD-integrated structural topology and design optimization

- N. Olhoff, M. P. Bense and J. Rasmussen (1991)
- Interactive CAD-based structural system for 2-D
- Topology optimization \Rightarrow CAD \Rightarrow Shape optimization
- Topology optimization : Homogenization method (HOMOPT)
- Shape optimization : CAOS (Computer Aided Optimization of Shapes)
- CAD : Commercial CAD system AutoCAD

- The designer decides the initial shape for shape optimization
interactively with the results of the topology optimization

❖ Integrated Topology and Shape Optimization in Structural Design

-M. Bremicker, M. Chirehdast, N. Kikuch and P. Y. Papalambros, (1991)

- 3-phase design process

Phase I : Generate information about the optimum topology

Phase II : Process and interpret the topology information

Phase III : Create a parametric model and apply standard optimization

- ISOS (Integrated Structural Optimization System)

-Image processing scheme instead of interactive scheme

❖ Integrating Structural Topology, Shape and Sizing Optimization Methods

- E. Hinton, J. Sienz, S. Bulman, S. J. Lee and M. R. Ghasemi (1998)
- Interface : Interactive CAD data structure
Automatic image processing
- Topology optimization : Evolutionary method
Homogenization method
- Shape optimization : Mathematical programming
Genetic Algorithm
- Shape optimization / Size optimization for 2-D elastic problems
- FIDO-TK

- Communications between SO and TO are not easy.
 - The designer must provide many control parameters for optimization.
 - ⇒ The optimal solutions highly depend on the user defined parameters
 - Computationally very expensive.
- ➔ Less expensive integrated scheme: design space optimization

I. Structural Optimization

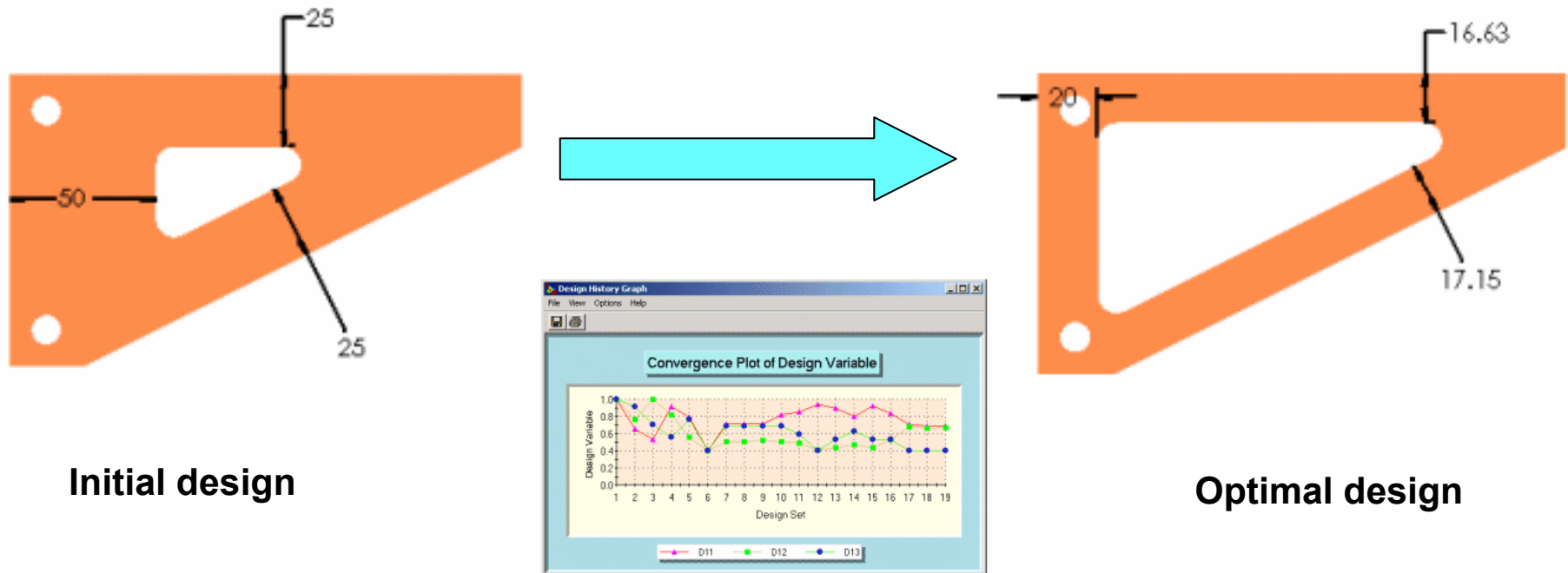
II. Integrated Structural Optimization

→ **Structural Optimization Software**

III. Design Space Optimization

❖ **Cosmosworks**

Optimize parts and assemblies, whether for constraints such as static, thermal, frequency or buckling, or for objectives such as mass, volume or load factors.



❖ Altair OptiStruct

Topology, shape, and size optimization capabilities can be used to design and optimize structures to reduce weight and tune performance.

❖ ANSYS

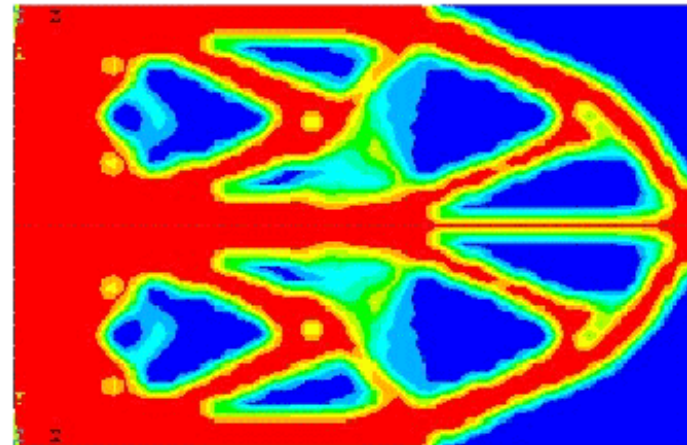
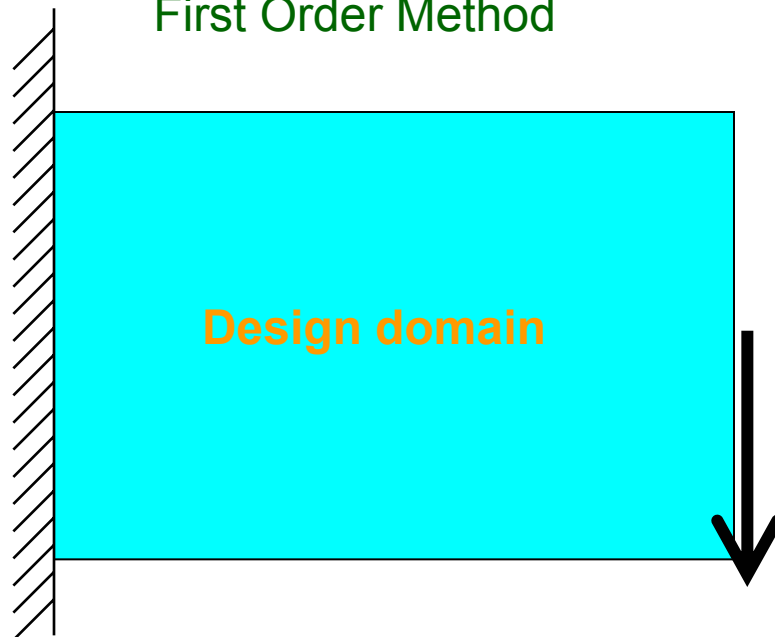
Static Topology Optimization

Dynamic Topology Optimization

Electromagnetic Topology Optimization

Subproblem Approximation Method

First Order Method



❖ Design Space

Finite Element Analysis Software for engineering designers

CAE Templates – Input files for ANSYS, NASTRAN, ABAQUS are generated

❖ MSC. Visual Nastran FEA

Elements of lowest stress are removed gradually.

❖ Optishape

- Mass/Rigid Element are available in Topology Optimization.
- Any type elements are available in Shape Optimization.

I. Structural Optimization

II. Integrated Structural Optimization

III. Design Space Optimization

- **The optimum solution depends on the optimization method used.**
e.g) gradient based search, GA, Simulated annealing, etc...
 - **But it also depends on the selection of the design variables.**
(objective functions and constraints given)
- <Q> - What is the proper number of design variables
for the given problem?**
- **What is the proper layout of the design variables?**

What is the proper length of the chromosome ?

1	0	1	1	1	0
---	---	---	---	---	---

n=6

1	1	1	0	1	0	1	0
---	---	---	---	---	---	---	---

n=8

0	0	1	0	1	1	0	1	0	1	1
---	---	---	---	---	---	---	---	---	---	---

n=11

1. Which is the best length for a given design problem?
2. The longer, the better?

Design space optimization

$$\begin{aligned} &\text{minimize} && f(\mathbf{x}, n) \\ &\text{subject to} && g(\mathbf{x}, n) \leq 0 \\ &&& h(\mathbf{x}, n) = 0 \end{aligned}$$

Dimension of the design vector \mathbf{x} is to be determined.

or

The number of design variables is to be determined.

- Applications
- **Topology optimization**
 - **Plate optimization**
 - **Eigenvalue problems**
 - **MEMS (MicroElectroMechanical Systems) Design**

❖ Problem statement of design space optimization

Conventional Optimization

$$\begin{aligned} &\text{minimize } f(\mathbf{x}) \\ &\text{subject to } g(\mathbf{x}) \leq 0 \\ & \quad h(\mathbf{x}) = 0 \\ & \quad \mathbf{x} \in S \\ & \quad (S \text{ is fixed }) \end{aligned}$$

$$S = \{N, T_N, \{x_1, x_2, \dots, x_N\}\}$$

N : Number of design units

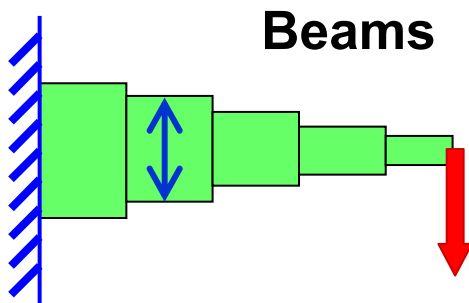
T_N : Topology of design units

$\{x_1, x_2, \dots, x_N\}$: Remaining features of design units

Design Space Optimization

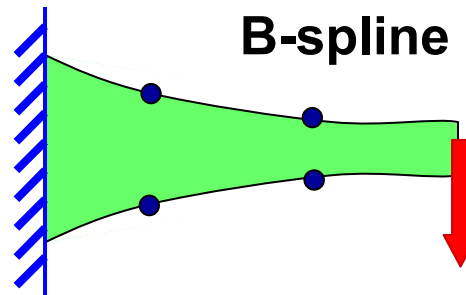
$$\begin{aligned} &\text{minimize } f(\mathbf{x}, S) \\ &\text{subject to } g(\mathbf{x}, S) \leq 0 \\ & \quad h(\mathbf{x}, S) = 0 \\ & \quad G(S) \leq 0 \\ & \quad H(S) = 0 \\ & \quad \mathbf{x} \in S \\ & \quad (S \text{ is variable }). \end{aligned}$$

Design space improvement is achieved by addition of new design variable.



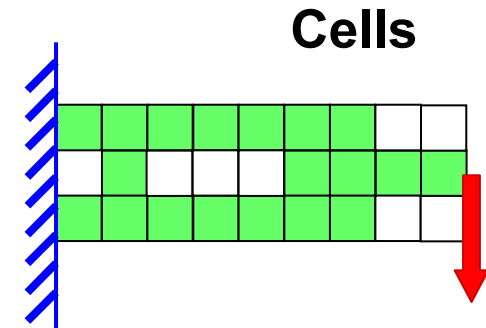
x : thickness
of each beam

ndv = 5



x : control points
of the B-spline

ndv = 8



x : density
of each cell

ndv = 27

ndv = ?

ndv = ?

ndv = ?

Design space optimization

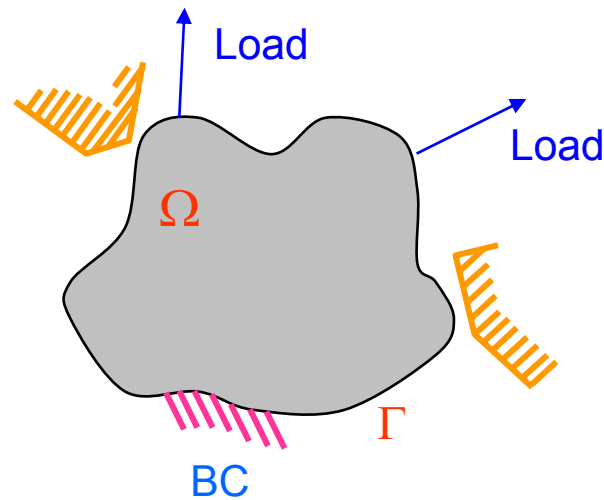
Topology Optimization

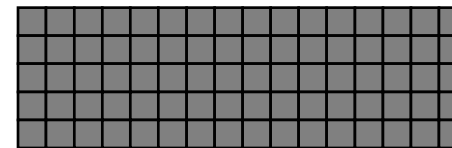
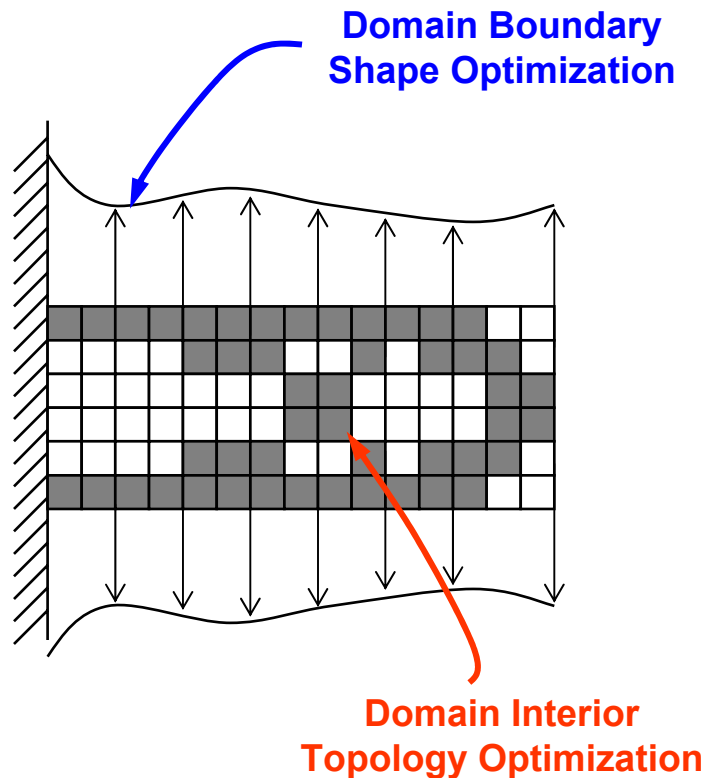
$$\begin{aligned} \min \quad & f(\rho) \\ \text{s.t.} \quad & g(\rho) \leq 0 \\ & (\Omega \text{ is given}), \end{aligned}$$

Design Space
Topology Optimization

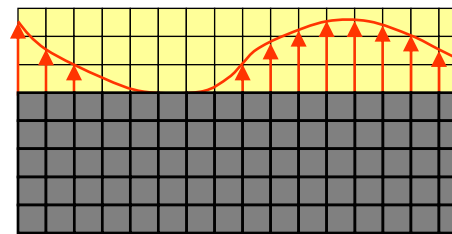
$$\begin{aligned} \min \quad & f(\rho; S(\Omega)) \\ \text{s.t.} \quad & g(\rho; S(\Omega)) \leq 0, \end{aligned}$$

$S(\Omega)$: Domain shape

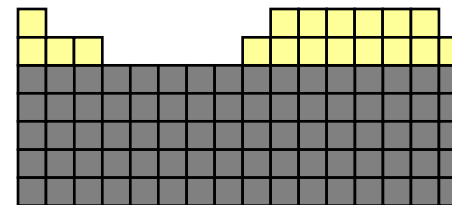




Initial shape of
the domain



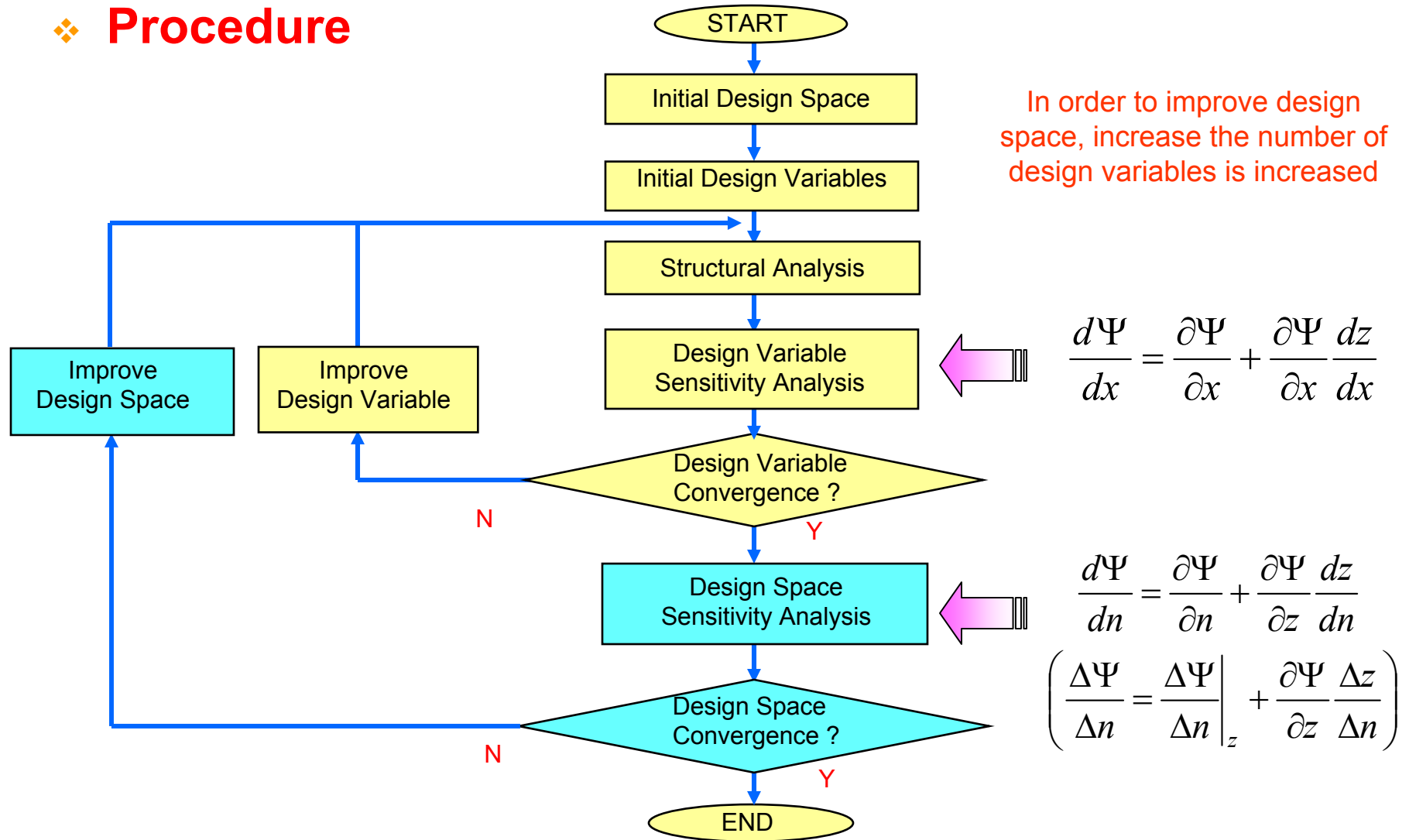
Boundary variation



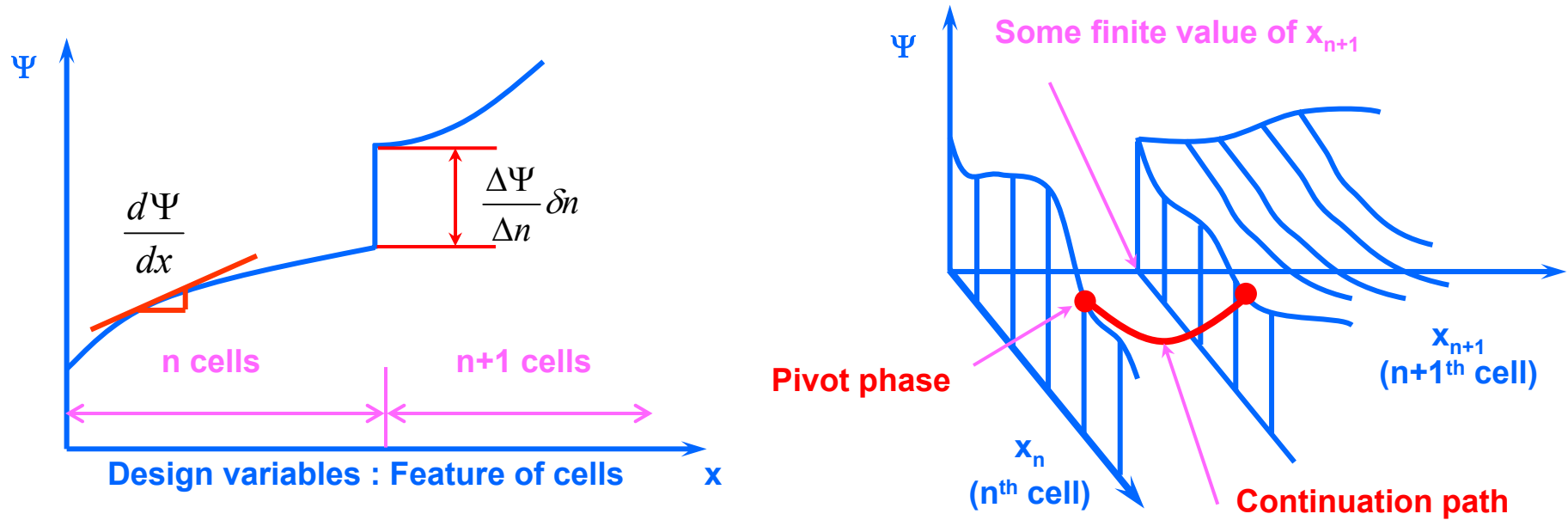
Domain shape
change
(New pixels have
been created)

It is impossible to obtain sensitivities
because addition of a design variable is
a discreet process

❖ Procedure



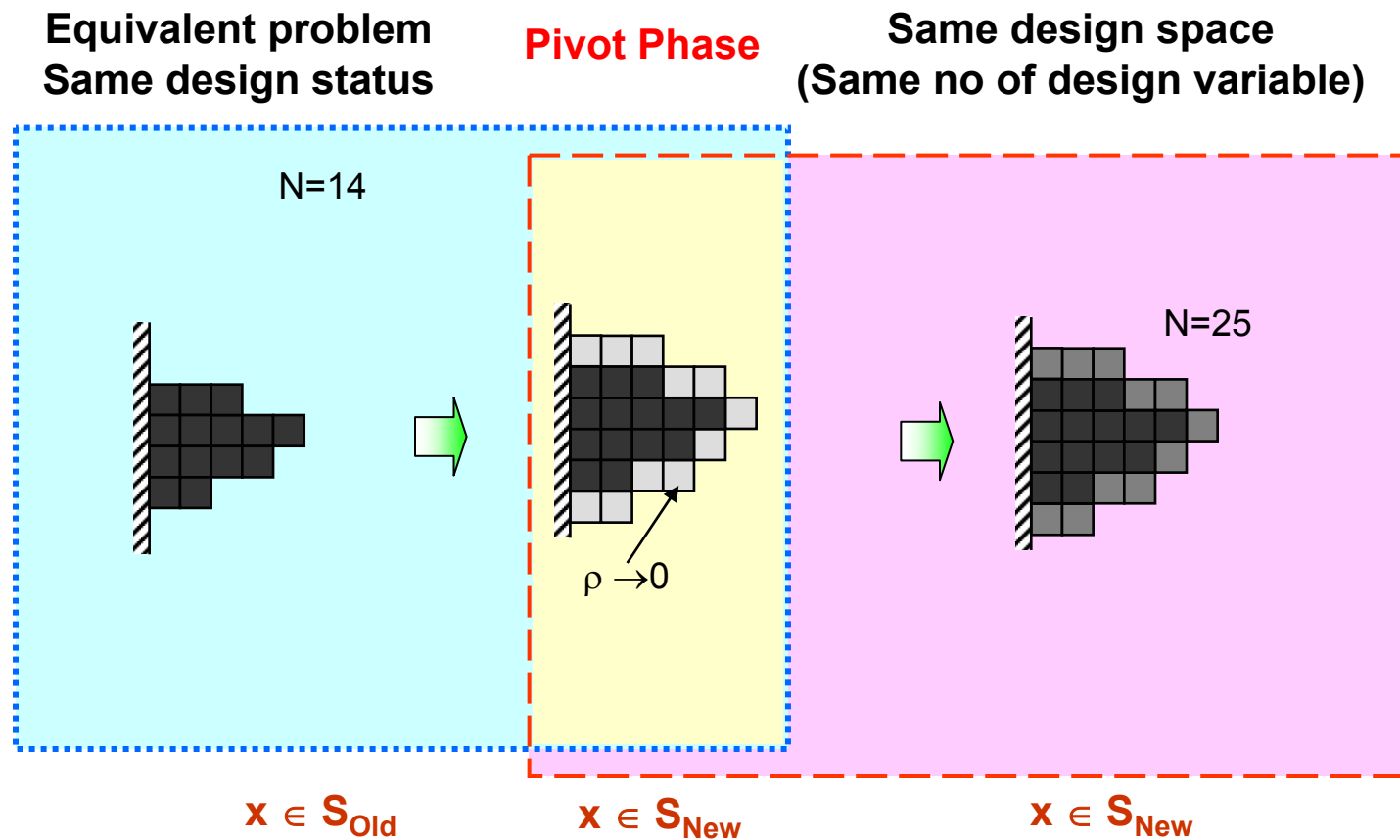
- ❖ **Design space change**
: Generating new design variable



Functional is not continuous when a design variable is created.

⇒ It is impossible to obtain derivatives.

❖ Pivot phase



❖ **Topology Optimization**Problem statement

$$\begin{aligned} \text{Minimize} \quad & \int_{\Gamma} F^i z^i d\Gamma, \\ \text{Subject to} \quad & \int_{\Omega} \rho(x) d\Omega \leq M_o, \\ & 0 \leq \rho(x) \leq 1 \end{aligned}$$

Relationship between E_i and ρ

$$\frac{E_i}{E_o} = \rho^n$$

E_i : Intermediate Young's modulus
 E_o : Reference Young's modulus
 n : exponent

Directional variation of the objective fn

$$\psi'_{+, \rho \rightarrow 0} = \int_{\Gamma} F^i z^{i'}_{+, \rho \rightarrow 0} d\Gamma \quad \dots \textcircled{1}$$

❖ Topology Optimization (Cont'd)

State equation (variational form)

$$\int_{\Omega} \sigma^{ij}(z) \varepsilon^{ij}(\bar{z}) d\Omega = \int_{\Gamma} F^i \bar{z}^i d\Gamma \quad \forall \bar{z} \in Z_{adm}$$

$$\begin{aligned} \Rightarrow \int_{\Omega} [\sigma^{ij}(z'_{+, \rho \rightarrow 0}) \varepsilon^{ij}(\bar{z}) + \sigma^{ij}(z) \varepsilon^{ij}(\bar{z}'_{+, \rho \rightarrow 0}) + \varepsilon^{ij}(z) D^{ijkl'}_{+, \rho \rightarrow 0} \varepsilon^{kl}(\bar{z})] d\Omega \\ = \int_{\Gamma} F^i \bar{z}^i{}'_{+, \rho \rightarrow 0} d\Gamma \quad \forall \bar{z} \in Z_{adm} \end{aligned}$$

Assume $\bar{z}'_{+, \rho \rightarrow 0} = 0$

$$\Rightarrow \int_{\Omega} \sigma^{ij}(z'_{+, \rho \rightarrow 0}) \varepsilon^{ij}(\bar{z}) d\Omega = - \int_{\Omega} \varepsilon^{ij}(z) D^{ijkl'}_{+, \rho \rightarrow 0} \varepsilon^{kl}(\bar{z}) d\Omega \quad \dots \textcircled{2}$$

❖ **Topology Optimization (Cont'd)**Adjoint equation

$$\int_{\Omega} \sigma^{ij}(\lambda) \varepsilon^{ij}(\bar{\lambda}) d\Omega = \int_{\Gamma} F^i \bar{\lambda} d\Omega \quad \forall \bar{\lambda} \in Z_{adm} \quad \dots\dots \textcircled{3}$$

Using the symmetry of the energy bilinear form and combining the eqn ①, ②, and ③

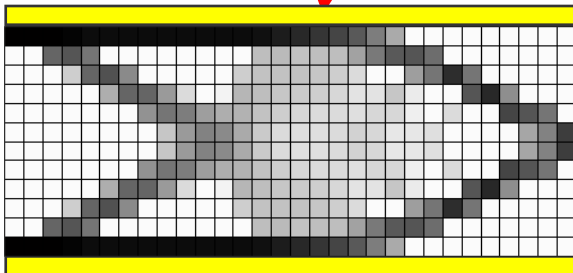
$$\psi'_{+, \rho \rightarrow 0} = \int_{\Gamma} F^i z^{i'}_{+, \rho \rightarrow 0} d\Gamma = - \int_{\Omega} \varepsilon^{ij}(z) D^{ijkl'}_{+, \rho \rightarrow 0} \varepsilon^{kl}(\lambda) d\Omega$$

Because z and λ are identical,

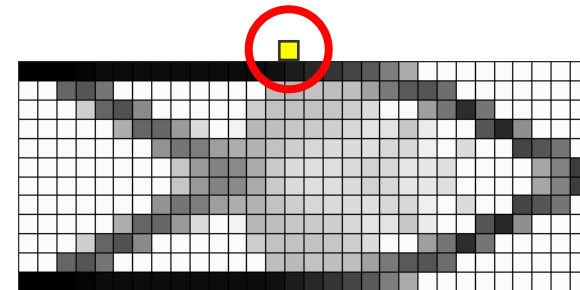
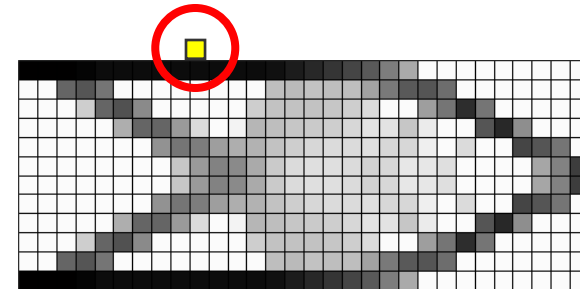
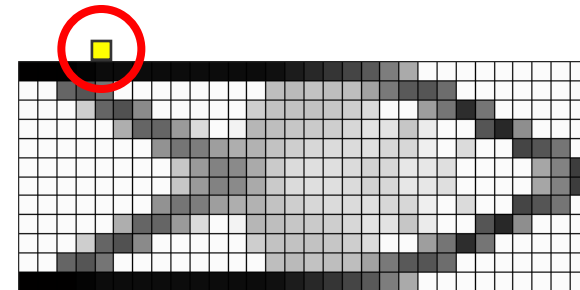
$$\psi'_{+, \rho \rightarrow 0} = - \int_{\Omega} \varepsilon^{ij}(z) D^{ijkl'}_{+, \rho \rightarrow 0} \varepsilon^{kl}(z) d\Omega$$

❖ **Topology**
Sensitivity analysis

Sensitivity analysis ($\rho \rightarrow 0$)



❖ **Finite Differencing**



❖ Topology Sensitivity analysis

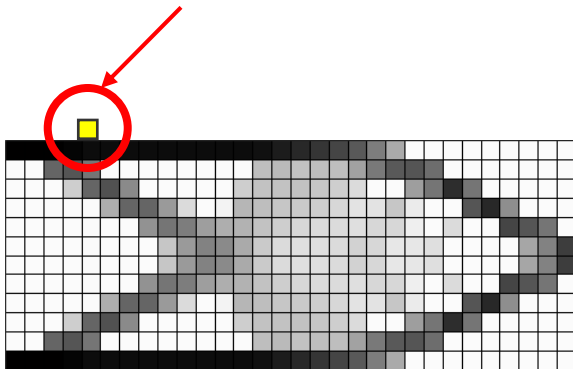
$$E = 210 \times 10^9 \text{ N/m}^2$$

$$\nu = 0.3$$

$$\Delta b = 0.01$$

Isoparametric 8-node
plane element

i^{th} new design variable
candidate



New Design Variable No.	FDM $\Delta\Psi_i/\delta b$	Analytic $\Psi_i'/\delta b$	$(\Psi_i' / \Delta\Psi_i$ $\times 100)\%$
1	-116.6826	-116.6470	99.97
2	-8.5387	-8.5367	99.98
3	-1.6238	-1.6235	99.98
4	-2.3714	-2.3706	99.97
5	-3.6479	-3.6474	99.99
6	-3.9573	-3.9564	99.98
7	-3.4781	-3.4776	99.99
8	-3.2490	-3.2481	99.97
9	-3.0011	-3.0005	99.98
10	-2.7633	-2.7626	99.97
11	-2.5634	-2.5628	99.98
12	-2.2540	-2.2534	99.97
13	-2.2088	-2.2081	99.97
14	-3.5688	-3.5680	99.98
15	-5.8834	-5.8819	99.97
16	-6.7057	-6.7040	99.97
17	-5.8702	-5.8683	99.97
18	-3.7185	-3.7169	99.96
19	-2.0841	-2.0830	99.95
20	-1.1828	-1.1819	99.92
21	-1.6386	-1.6361	99.85

Sensitivity analysis vs. Finite differencing

Number of function evaluation per step

Analytical sensitivity analysis (SA): $1 + 1 = 2$

Finite differencing (FD): $1 + ndv$

Ex) Topology optimization with $ndv = 500$

(1) Number of function evaluations per step

SA: 2

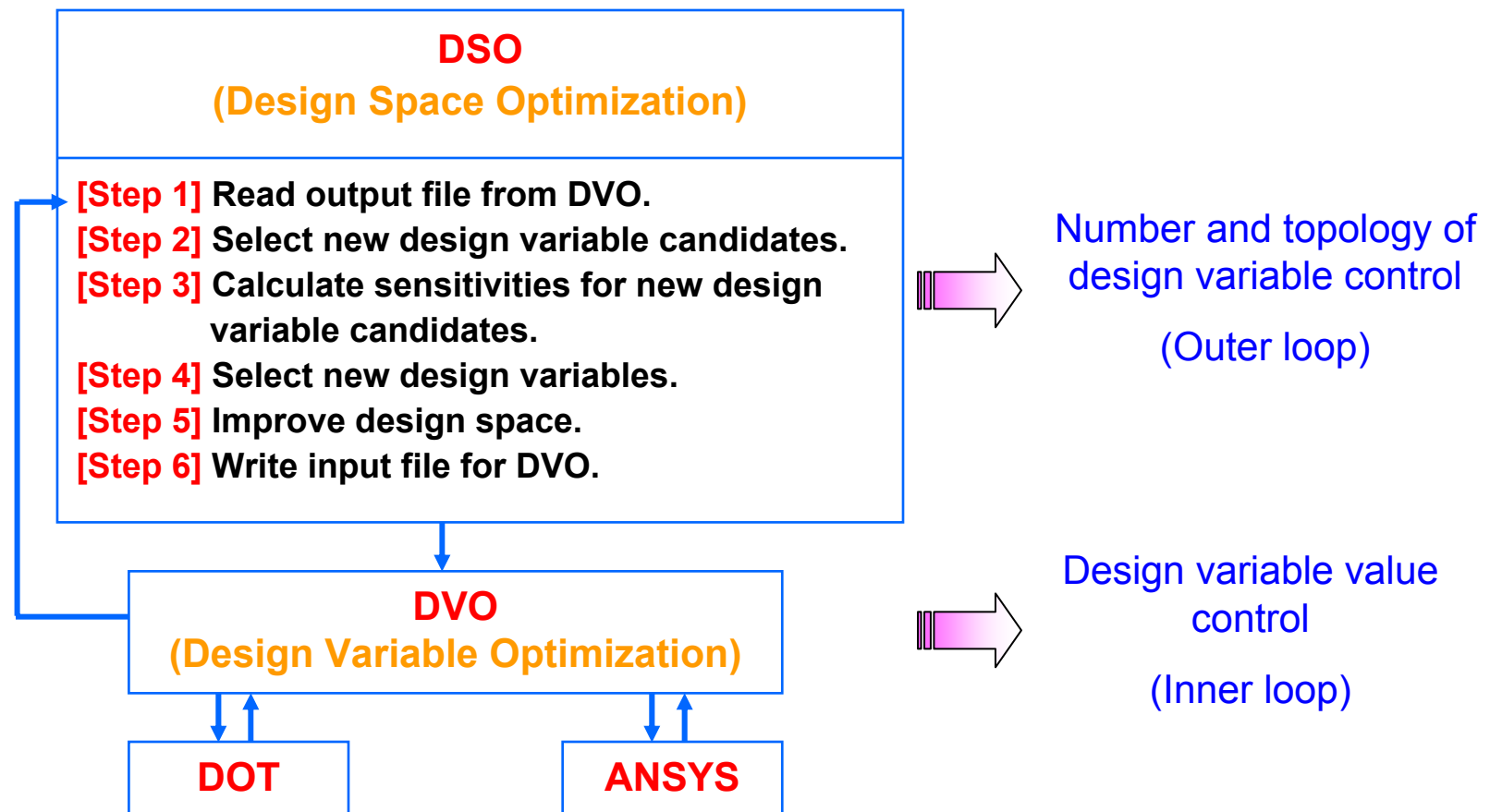
FD: 501

(2) Computing time (1 minutes per function evaluation, 10 steps)

SA: $2 \times 1 \times 10 = 20$ minutes

FD: $501 \times 1 \times 10 = 5010$ minutes = 3 days 11.5 hours

❖ Computer program structure





Minimize $\int_{\Gamma} F^i z^i d\Gamma$

Subject to $\int_{\Omega} \rho(x) d\Omega \leq M_o$

$$0 \leq \rho(x) \leq 1$$

compliance

mass

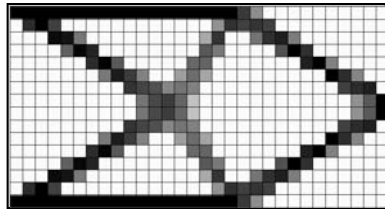
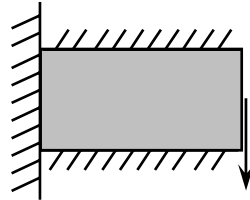
density of cells

MIT **esd** Topology Optimization Results

16.888
ESD.77

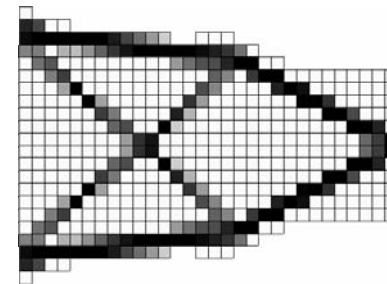
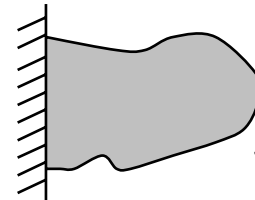
Traditional optimization

Number of
design variables
(pixel)
: $30 \times 16 = 480$



Design Space Optimization

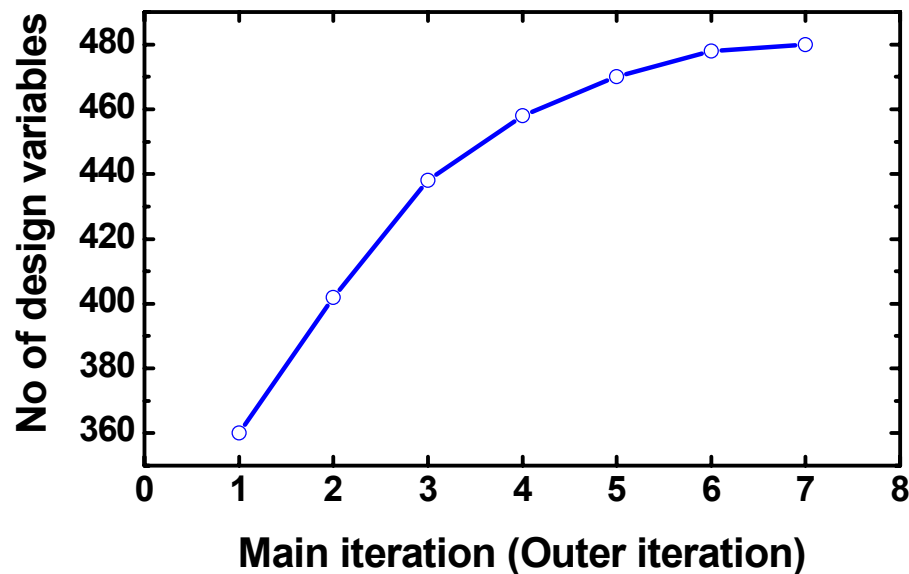
Number of
design variables
(pixel)
 $\leq 30 \times 16 = 480$



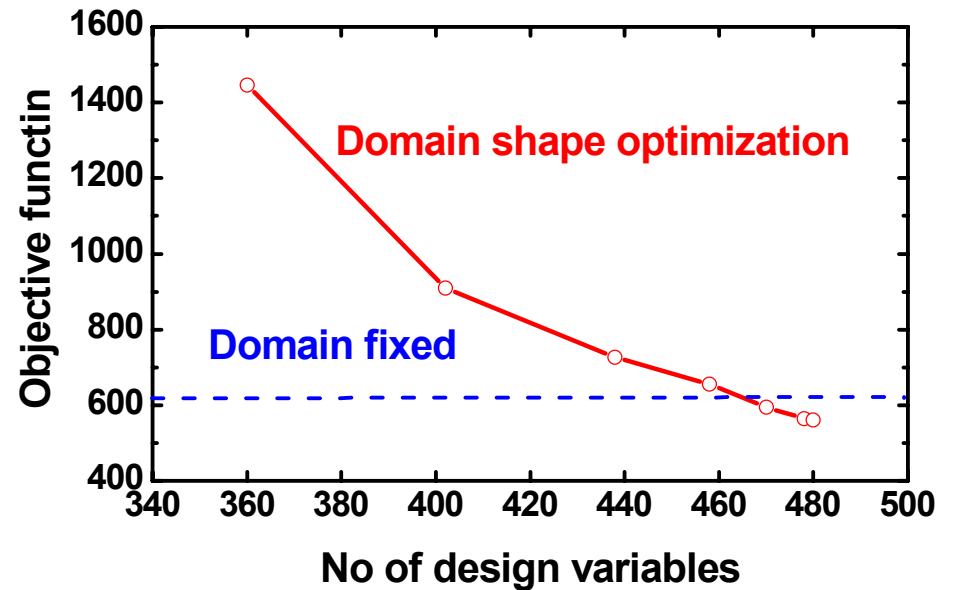
MIT **esd** Topology Optimization Results

16.888
ESD.77

Initial design domain size: 30×12 , Final domain area: 480 (30×16)



Number of design variables



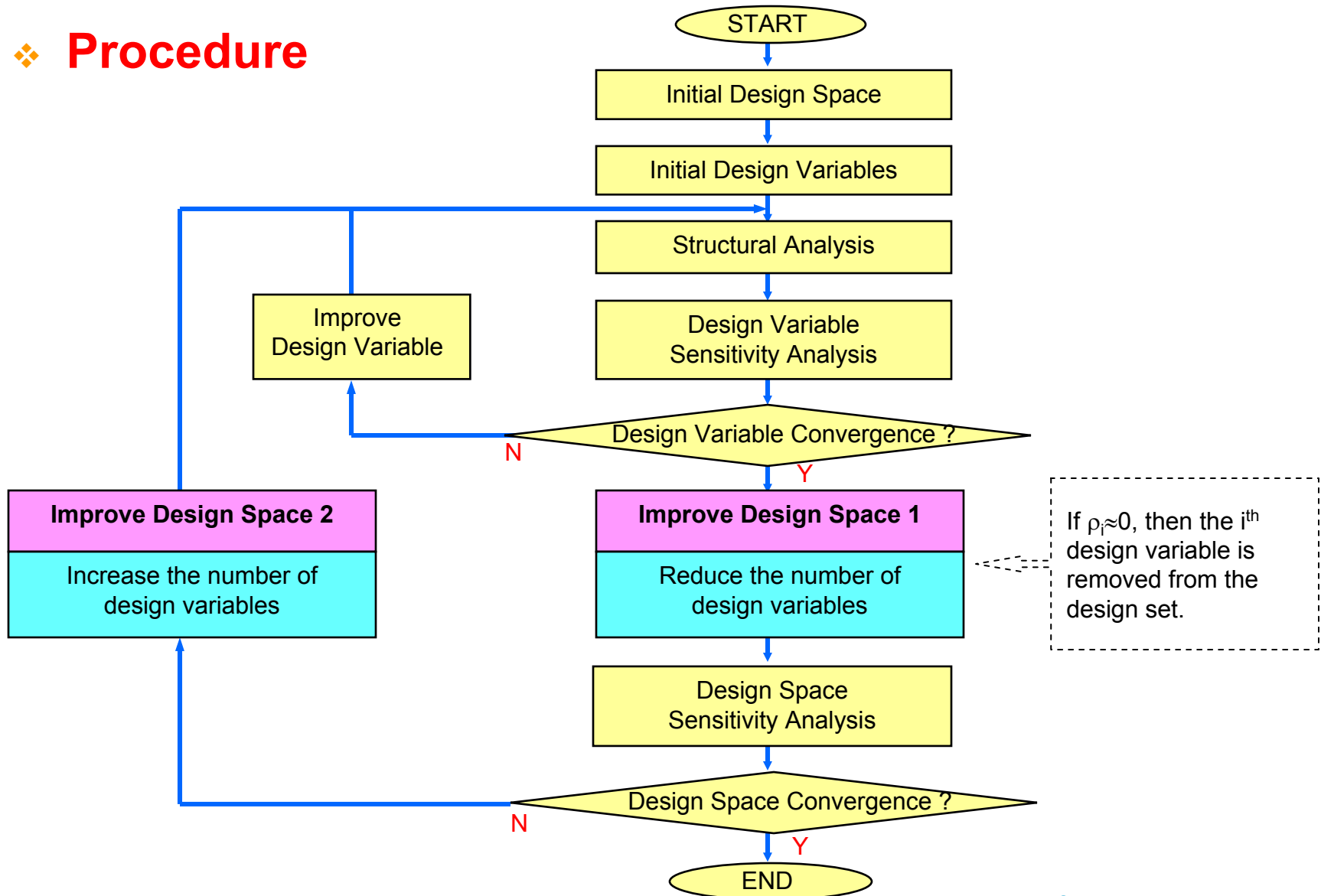
Objective function history

Young's modulus: 210×10^9 N/m²

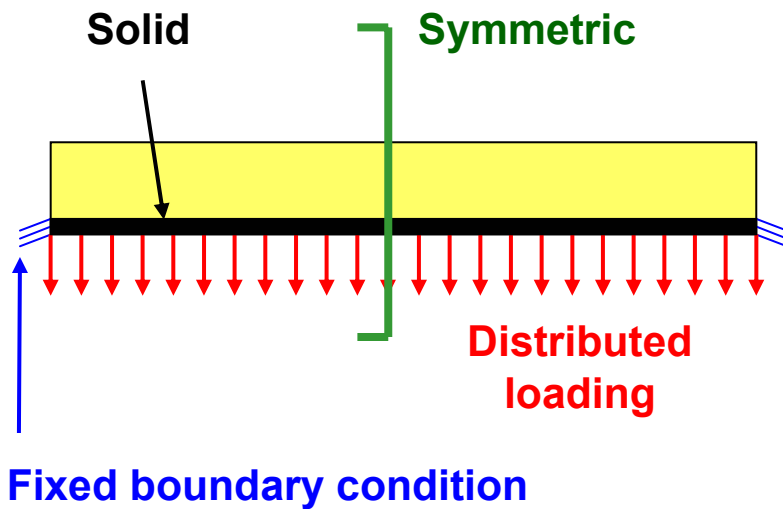
Poisson's ratio: 0.3

Maximum thickness: 0.012 m, Minimum thickness: 0.005 m

❖ Procedure



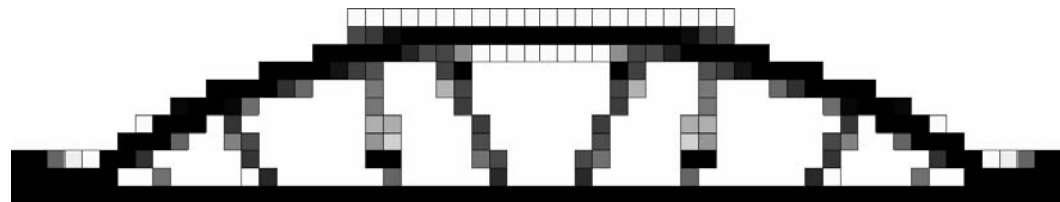
❖ Bridge problem



$$\text{Minimize } \int_{\Gamma} F^i z^i d\Gamma,$$

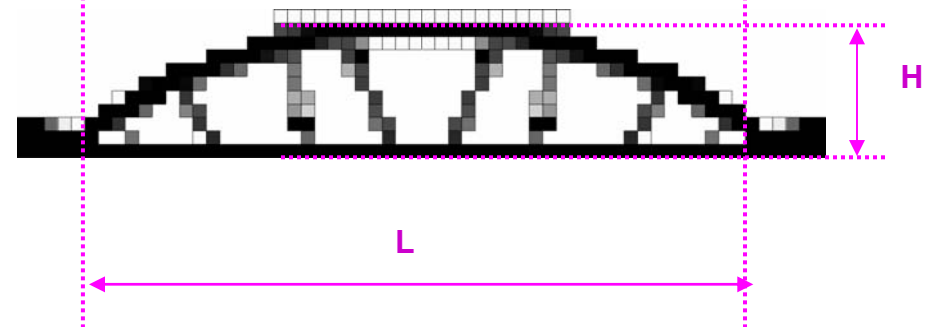
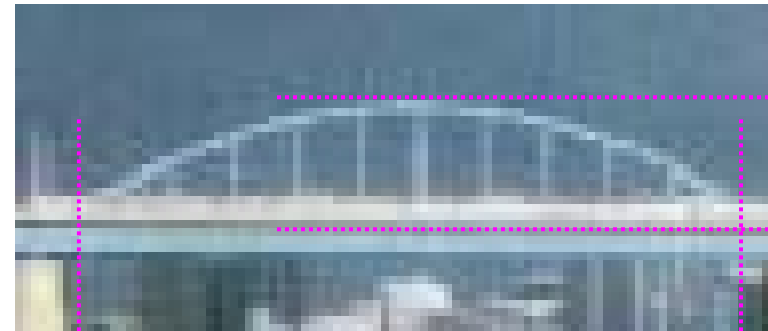
$$\text{Subject to } \int_{\Omega} \rho(x) d\Omega \leq M_o,$$

$$0 \leq \rho(x) \leq 1$$

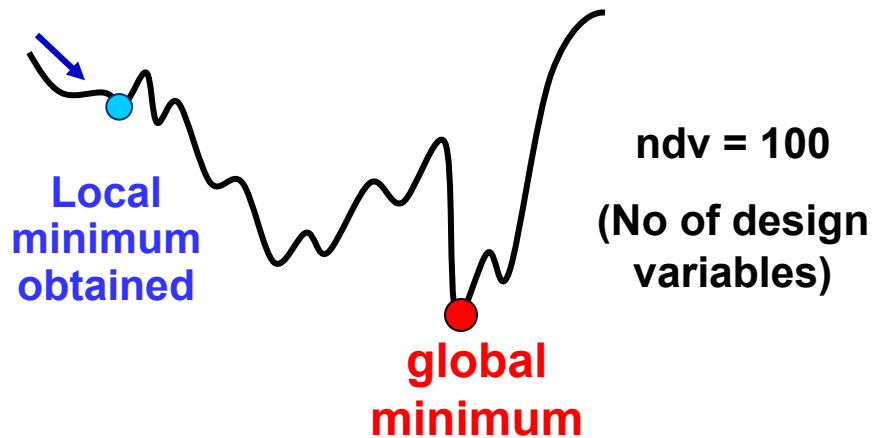


Mass constraints: 35%

❖ DongJak Bridge

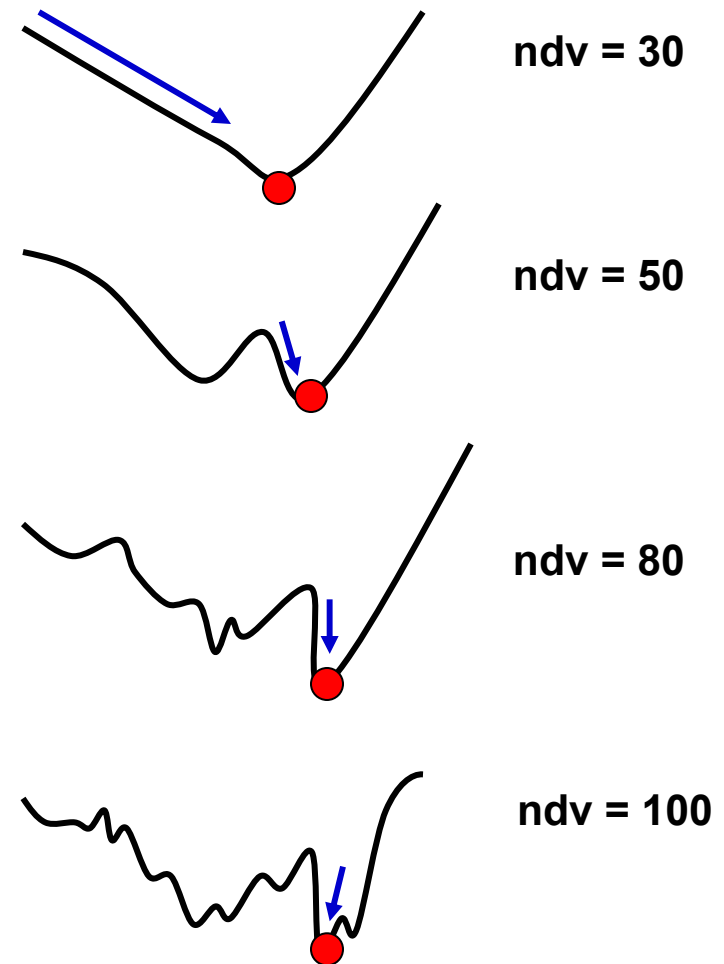


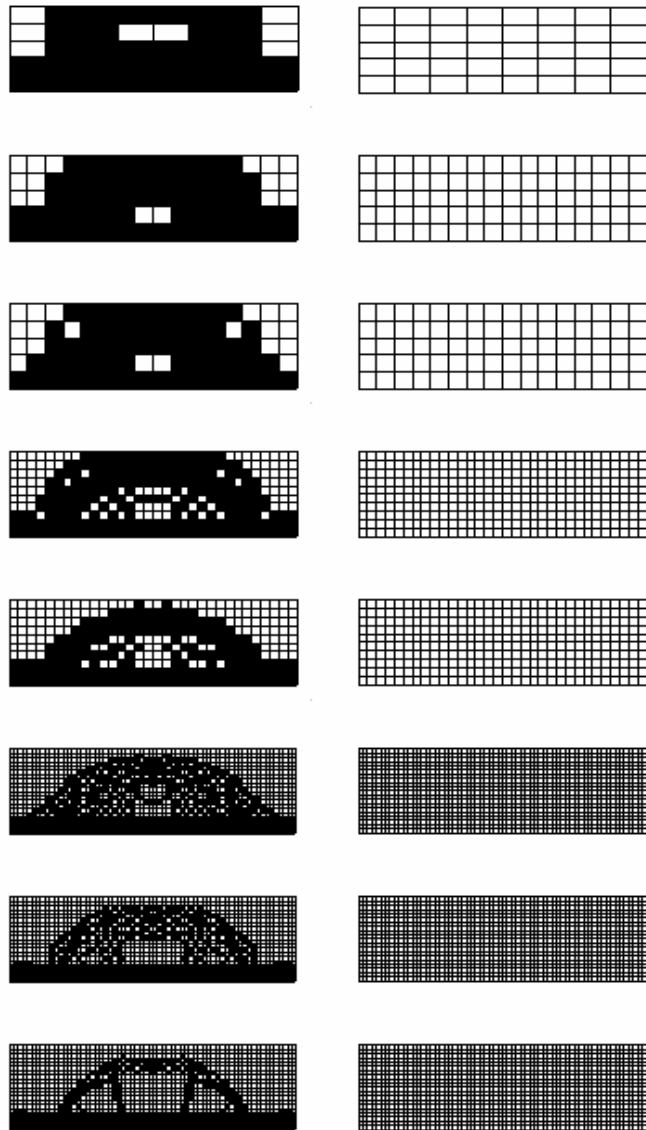
* To find the minimum value



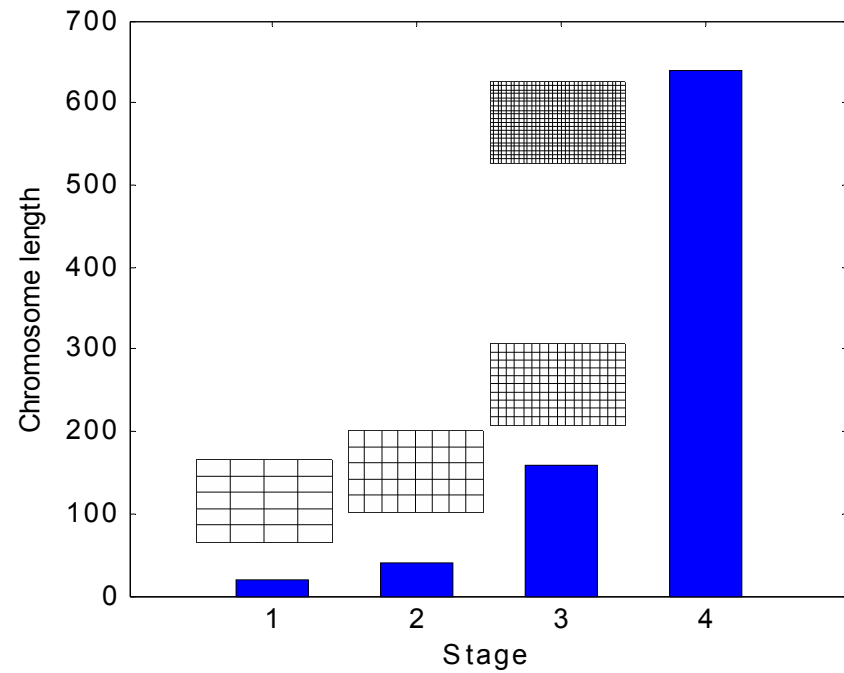
* Optimization based on sensitivity analysis

* Design space optimization





Chromosome length changes as generations progress



I. Structural Optimization

- Size optimization
- Shape optimization
- Topology optimization

II. Integrated Structural Optimization

- Integration of size and shape optimization

III. Design Space Optimization

- The number of design variables is considered as a design variable
- Effect of adding new design variables is determined at the pivot phase

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